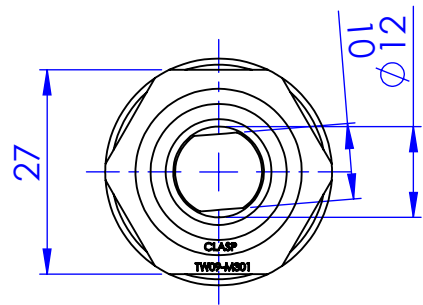
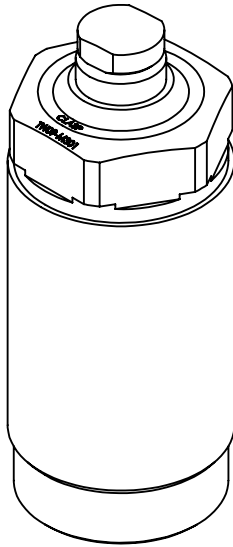
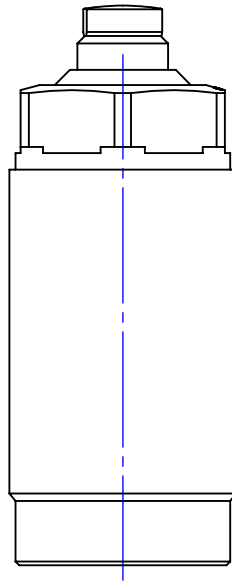
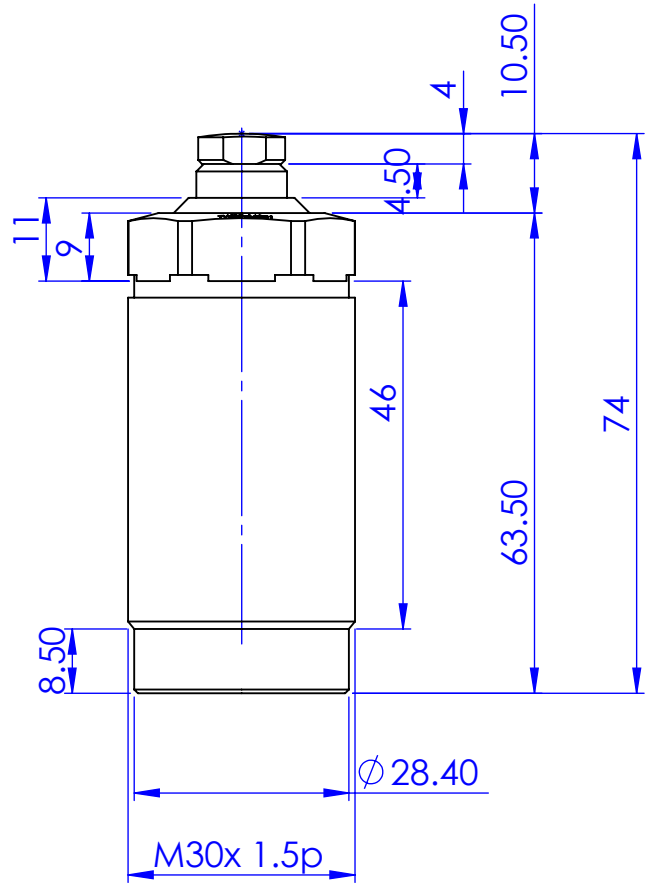





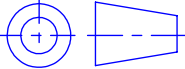


▽▽ (▽▽▽)
DEBURR



TW09-M301
Plunger Stroke - 8mm
Support force @70bar - 3.8KN

Surface Finish																ZONE	SCALE 1:1	PROJECTION	
Ra Value µm	0.025	0.05	0.1	0.2	0.4	0.6	0.8	1.0	1.2	1.6	2.0	2.5	3.2	4.0	5.0	10	MATERILAS	— —	
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12							
																	GROUP No:—	WEIGHT	
																	TW09	Wt.Kgs	
			DESCRIPTION														Qty.	Casting/forging/ welding drg.no	
Drawn	Prabhakar	<div>DESCRIPTION</div> <div>TW09-M301</div> <div>Thread body work support</div>														01			
Checked	Prabhakar															Drawing NO			
Approved	19/09/21																		
Date	19/09/21																		
Clamping elements type	CLASP BANGALORE-72														SHEET: 1 of 1				
																	Sheet No:		
																	1/1		

General Tolerance where not specified									
Liner - length or Diameter					Angular-length of shoter side of the angle				
0.5-6	6-30	30-120	120-315	315-1000	1000-2000	Upto 6	6-30	30-120	120-400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°